INDUMART Canada Universal Controller

SERIES: SCM5

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- > UNIVERSAL INPUT WITH AUTO-TUNING
- ➤ 1 ADDITIONAL ANALOGUE INPUT (OPTION)
- > SUM, DIFFERENCE OR MEAN VALUE OF TWO INPUTS
- > UP TO 4 RELAY OR TRANSISTOR OUTPUTS
- > UP TO 2 CONTINUOUS OUTPUTS (CONTROL OR RETRANSMISSION)
- FRONT PANEL DIMENSION: 48 x 96 mm
- PID & ON/OFF CONTROL, HEAT-COOLING
- > 15 SET POINT PROGRAMS OF 15 SEGMENTS
- ➤ MODBUS COMMUNICATION RS-485 (OPTION)
- > TWO BARGRAPHS AND TWO 4-DIGIT INDICATIONS
- TWO-STATE, THREE-STATE OR STEP-BY-STEP ACTION
- > 20...40 VAC/VDC OR 90...254 VAC/VDC POWER SUPPLY



INTRODUCTION

Indumart SCM5 Series Universal Input Controllers accept current, voltage, resistance, thermocouple and RTD signals. The controller also has a logic input and may have an additional current, voltage or resistance input.

Adding a second analogue input makes provisions for arithmetic functions of the inputs, such as, summation, subtraction and mean sum of the two analogue inputs.

The PID auto-tuning function ensures an optimal control quality. The set point can be constant, changeable during the process or read out from the additional input.

The controller is capable of storing fifteen programs, each with fifteen segments. By assigning a program, the set point will be a function of time, in accordance to the desirable setting. The logic input serves to control the set point program.

The controller displays measured values, the set point, the output signal and other process parameters on its two 4-digit displays and two 21-segment bargraphs.

The SCM5 Series controllers have four outputs, which can be used as alarm relays, a two-state action, threestate action of heating-cooling type, three-state stepby-step action or continuous outputs (control or retransmission).

The MODBUS protocol RS-485 interface may be ordered as option.

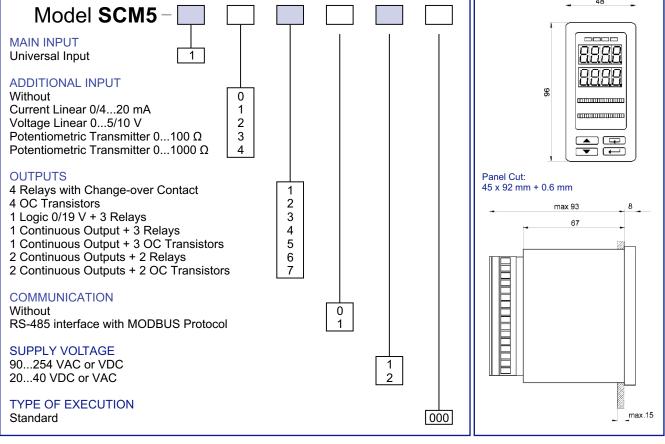
SPECIFICATIONS

Analogue Input	<u>Thermocouple</u> K, J, T, S, R, N, B, E			
	RTD			
	Pt100, Pt1000, Ni100, Cu100			
	<u>Resistance</u>			
	0400Ω			
	<u>Chromel-Kopel</u>			
	0650Ω			
	<u>Linear Voltage</u>			
	05 V, 010 V			
	<u>Linear Current</u>			
	020 mA. 420 mA			
Additional Input	<u>Linear Current</u>			
	020 mA. 420 mA			
	<u>Linear Voltage</u>			
	05 V, 010 V			
	<u>Linear Potentiometric</u>			
	0100Ω, 01000Ω			
Additional Input Function	Used for the 2nd input and may			
	be utilized for sum, difference			
	or mean value of both inputs;			
	May be used as set point value			
Logic Input	No-power short or open circuit			
Control Algorithm	P, PD, PI, PID,			
	ON/OFF with hysteresis			
	PID with self-adaptive system			
Sampling Period	0.5 s			
Control Parameters	Proportional Band			
	0200%			
	Integral Time Constant			
	03600 sec.			
	<u>Derivative Time Constant</u>			
	01000 sec.			
	<u>Dead Band</u>			
	099.99 units			
	<u>Hysteresis</u>			
	099.99 units			

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SPECIFICATIONS (continue...)

Measurement Error	0.2% for all, except B, R & S	Kind of Set Point	Constant, by additional input,	
Output	thermocouples @ 0.3% Continuous Current	Ramp/soak program	ramp & soak programmed 15 programs with 1 to 15	
Output	420 or 020 mA,	Kamp/Soak program	intervals in each program	
	500Ω maximum load	Set Point Ramp	0999.9 unit/min	
	Continuous Voltage	Time of One Interval	1999 min.	
	010 V or 05 V	Number of Cycles	199	
	500Ω minimum load Electromagnetic Relays	Display	Two 4-digit, 7-segment for measured and set values;	
	2A @ 220 VAC		4 LEDs for output states;	
	<u>OC type Transistors</u>		Two 21-segment bargraphs	
	24 V & 10 mA maximum	Power Supply	2040 VDC/VAC	
	Logic		90254 VDC/VAC	
Outrout Action	0/19 V, 20 mAmaximum	Supply Voltage Freq.	4868 Hz <7 W	
Output Action	Direct action (for cooling); Reverse action (for heating);	Power Consumption RTD Lead Resistance	<7 w Less than 10 Ω per lead	
	Continuous linear output;	Lead Resis. Change Err		
	Two-state (discontinuous output	Cold Junction Error	<0.2% of input	
	with a proportional cycle time);	Ambient Temp. Error	<0.2% per 10°C	
	Three-state (heating-heating	Working Temperature	050°C	
	or cooling-cooling); Three-state step-by-step	Humidity	1090% RH	
	(closing-opening a valve)	Protection Electrical Safety	IP40 on front panel IEC 1010-1 + A1 and	
Analog Output Error	0.2%	Liectifical Safety	IEC 1010-1 + A1/A2	
Serial Interface	MODBUS protocol RS-485		Category III; Level 2	
Baud Rate	9600, 4800, 2400 bit/s	EMC Emission	EN 50081-2	
Working Mode	ASCII: 8N1, 7E1, 7O1	Immunity	EN 50082-2	
	RTU: 8N2, 8E1, 8O1	Weight	300 g (0.7 lb)	
	ORDER CODE		DIMENSIONS (mm)	
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